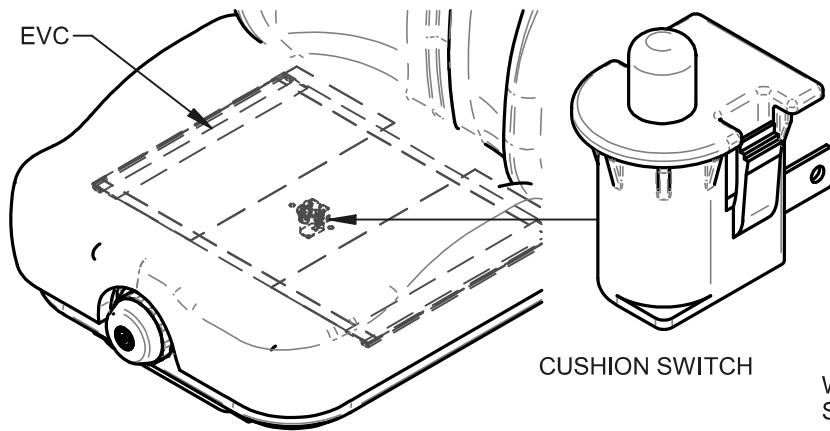
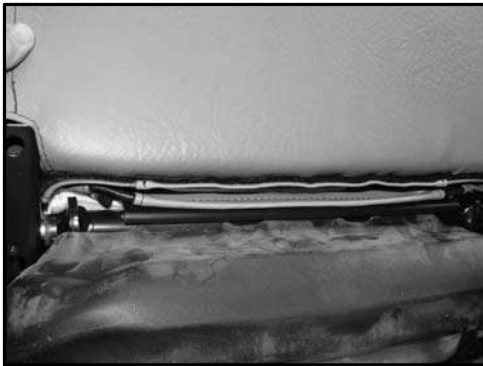


# REPLACEMENT OF I3M & I3A CUSHION SWITCH



WHEN WORKING ON THE I3A, BLOCK THE SUSPENSION UP BEFORE ACCESSING THE SWITCH.

1) GO TO THE REAR OF SEAT FOR ACCESS TO THE CUSHION SWITCH.



2) REMOVE CUSHION COVER J-CHANNEL FROM SEAT FRAME. [FIG. A]

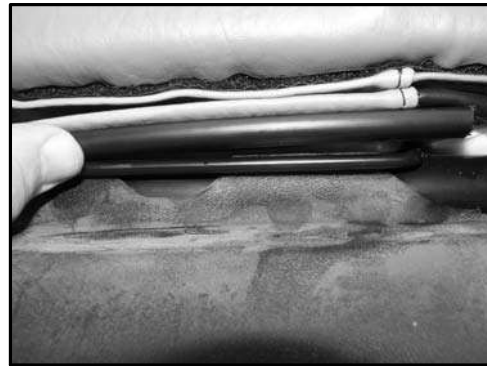


FIG. A

3) NEXT REMOVE TOP OF BELLOWS REAR ATTACHMENT POINTS FROM SEAT FRAME. [FIG. B]



FIG. B

4) WITH BELLOWS PULLED DOWN, ACCESS TO THE CUSHION SWITCH IN THE EVC CAN BE DONE. [FIG. C]

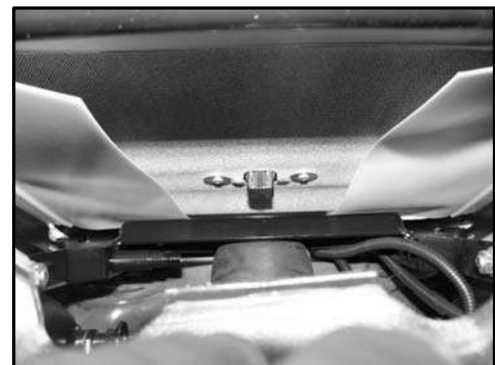


FIG. C

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5) THE NEXT TWO PICTURES SHOW YOU A CLEARER VIEW OF THE CONNECTION BETWEEN THE CUSHION SWITCH AND HARNESS CONNECTOR. [FIG. D] [FIG.E]

TO REMOVE HARNESS CONNECTOR FROM THE CUSHION SWITCH YOU WILL NEED TO REACH IN FROM THE REAR OF THE SEAT. RELEASE HARNESS CONNECTOR TAB FROM THE CUSHION SWITCH AND SET THE HARNESS ASIDE. [FIG.F]



FIG. D



FIG. E



FIG. F



6) THE NEXT SERIES OF PICTURES SHOWS HOW TO REMOVE THE CUSHION SWITCH FROM THE EVC.

ON THE CUSHION SWITCH DEPRESS THE TABS ON EACH SIDE AND PUSH SWITCH UPWARD TO RELEASE FROM EVC. [FIG.G] [FIG. H]

NEXT REACH IN BETWEEN THE BOTTOM OF THE CUSHION FOAM AND TOP OF THE EVC TO PULL SWITCH FREE OF EVC BRACKET. [FIG. I]

REMOVE SWITCH AND DISCARD.

FIG. G



FIG. I



FIG. H

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7) SLIDE YOUR ARM WITH REPLACEMENT SWITCH BETWEEN THE EVC AND CUSHION FOAM UNTIL YOU REACH THE SWITCH BRACKET ON THE EVC. [FIG. J]

INSTALL SWITCH INTO EVC BRACKET AS SHOWN. [FIG. K]

BE SURE SWITCH IS SECURELY SEATED IN THE EVC BRACKET. PUSH UP ON SWITCH FROM BELOW THE EVC, SWITCH SHOULD STAY SECURELY IN PLACE. CORRECT SWITCH ORIENTATION WILL HAVE TERMINALS TO REAR OF SEAT. [FIG. L]

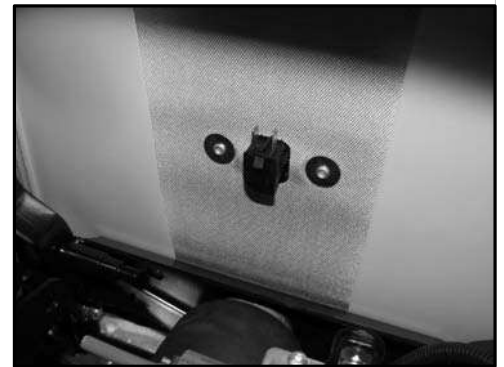
FIG. J



FIG. K



FIG. L



8) PUSH THE HARNESS CONNECTOR ONTO THE CUSHION SWITCH. [FIG. M]

BE SURE HARNESS CONNECTOR IS SECURELY SEATED ONTO SWITCH. ALSO ENSURE WIRE HARNESS IS ROUTED CLEAR OF ANY PINCH POINTS. [FIG. N]

FIG. M



FIG. N



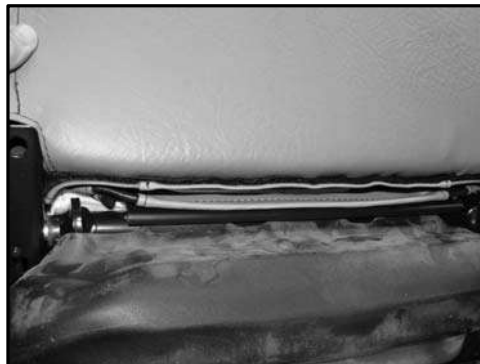
9) REINSTALL BELLOWS ONTO SEAT FRAME. [FIG. O]

RECONNECT CUSHION COVER J CHANNEL TO SEAT FRAME. [FIG. P]

FIG. O



FIG. P



**10) BEFORE OPERATING EQUIPMENT TEST THAT THE CUSHION SWITCH IS OPERATING CORRECTLY ACCORDING TO VEHICLE MANUAL. FAILURE TO DO SO MAY RESULT IN SERIOUS INJURY OR DEATH.**

**ATTENTION**

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